

534

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	23910
<b>Description: Saddle Kit</b>		<b>Part Number:</b>	K10003
		<b>Qty:</b>	4
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	JP	05/08/04	4																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 <b>CHG004</b> FOR D205-634-011 & D204-635-011	JP	05/08/04	4																																																																																
3	ST	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>24</td> <td>D2570</td> <td>Bushing</td> <td>B23374/B23760</td> </tr> <tr> <td>1</td> <td>D2571</td> <td>Saddle</td> <td>B22713/B23801</td> </tr> <tr> <td>1</td> <td>D2572</td> <td>Saddle</td> <td>B23801</td> </tr> <tr> <td>1</td> <td>D2573</td> <td>Saddle</td> <td>B23802</td> </tr> <tr> <td>1</td> <td>D2574</td> <td>Saddle</td> <td>B23802</td> </tr> <tr> <td>1</td> <td>D2736-1</td> <td>Bracket</td> <td>B23686</td> </tr> <tr> <td>1</td> <td>D2736-3</td> <td>Bracket</td> <td>B22006</td> </tr> <tr> <td>4</td> <td>D2747</td> <td>Socket Head Set Screw</td> <td>B20317</td> </tr> <tr> <td>2</td> <td>D2876</td> <td>Spacer</td> <td>B20574</td> </tr> <tr> <td>2</td> <td>D2877</td> <td>Spacer</td> <td>B21019</td> </tr> <tr> <td>1</td> <td>D2968-041</td> <td>Tow Ring</td> <td>B21418</td> </tr> <tr> <td>16</td> <td>AN4-6A</td> <td>Bolt</td> <td>M16067</td> </tr> <tr> <td>4</td> <td>AN4-46A</td> <td>Bolt</td> <td>M16612</td> </tr> <tr> <td>8</td> <td>AN4-51A</td> <td>Bolt</td> <td>M18107/M18235</td> </tr> <tr> <td>8</td> <td>AN6-12A</td> <td>Bolt</td> <td>M16273</td> </tr> <tr> <td>32</td> <td>AN960JD416</td> <td>Washer</td> <td>M17566</td> </tr> <tr> <td>8</td> <td>AN960JD616</td> <td>Washer</td> <td>M17231</td> </tr> <tr> <td>1</td> <td>AN970-4</td> <td>Washer</td> <td>M16895</td> </tr> <tr> <td>29</td> <td>MS21042L4</td> <td>Nut (or MS21042-4)</td> <td>M15924</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B23374/B23760	1	D2571	Saddle	B22713/B23801	1	D2572	Saddle	B23801	1	D2573	Saddle	B23802	1	D2574	Saddle	B23802	1	D2736-1	Bracket	B23686	1	D2736-3	Bracket	B22006	4	D2747	Socket Head Set Screw	B20317	2	D2876	Spacer	B20574	2	D2877	Spacer	B21019	1	D2968-041	Tow Ring	B21418	16	AN4-6A	Bolt	M16067	4	AN4-46A	Bolt	M16612	8	AN4-51A	Bolt	M18107/M18235	8	AN6-12A	Bolt	M16273	32	AN960JD416	Washer	M17566	8	AN960JD616	Washer	M17231	1	AN970-4	Washer	M16895	29	MS21042L4	Nut (or MS21042-4)	M15924	DL	05/08/23	4
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4	QC4	Inspect 100% kit for completeness on the W/O	CL	05/08/23	4																																																																																
5	PK	Pack per PPP K10003 rev = G	DL	05/08/23	4																																																																																
6	AC	Cost / part: 717.71	595	05-08-26	4																																																																																
7	DC	Close W/O 717.70 Inspection Level 21	JP	05/08/24	4																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A ( ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RCP000335

RELEASED  
03.01.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: 12 Date: 05/08/24

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Aug 02, 2005  
01:38 pm

Work Order No	: 0023910	Department Code:	
Project Name	: K10003	Burden Flags	: NNNNNNNN
Project For	: WK534	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10003	Invoice Number	:
Description	: D205-634-011 Saddle Kit	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 4	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 08-02-05		
Est Finish Date	: 08-26-05	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00